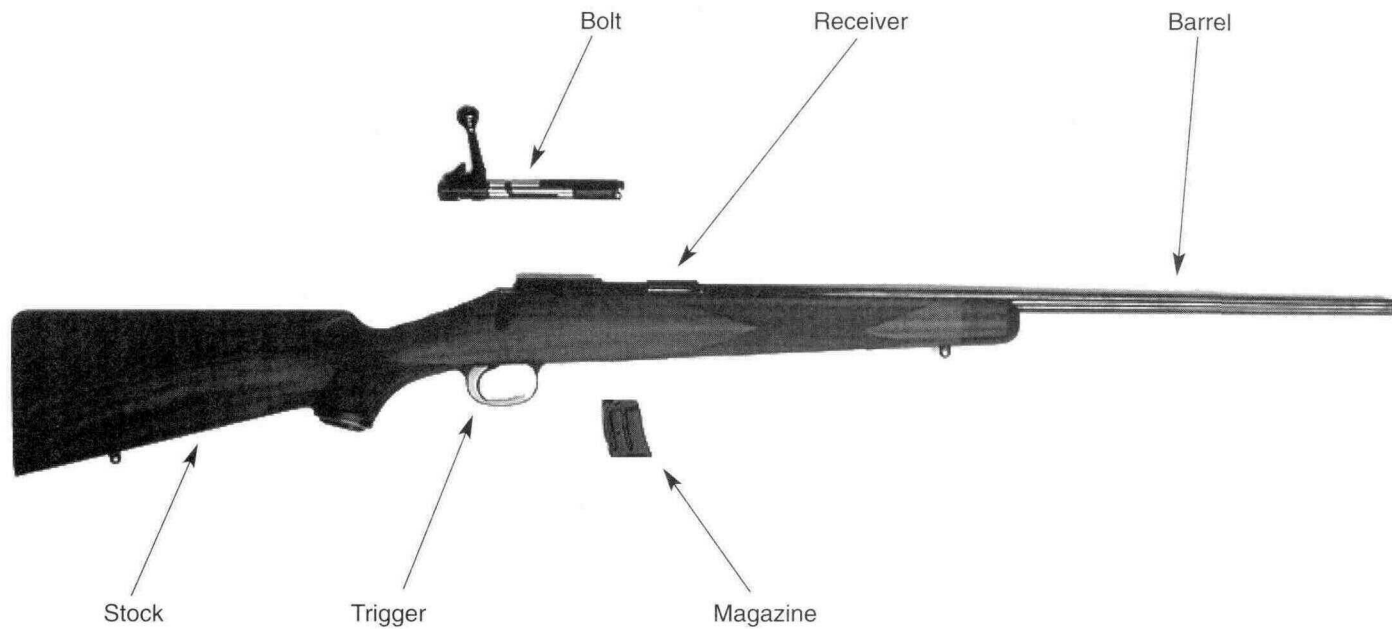




Model .22
Bolt Action Sport Rifle
.22 long rifle
Owners Manual

Read the instructions and warnings
contained in the manual carefully
before using this firearm.

Be sure to note warnings printed in red.



KIMBER

Dear Kimber rifle owner:

Congratulations on your purchase of your new Kimber .22 sporting rifle. We can tell you with assurance that this rifle ranks as one of the finest production rim fire bolt action rifles made in the world.

Predestined to become a classic in its own time the Kimber model .22 combines many time-tested design features with modern manufacturing technology. Made only in the United States to please the tastes of American riflemen, this rifle includes the attention to detail and hand craftsmanship generally associated with custom firearms costing much more.

All the way through the manufacturing process our objective has been to produce a rifle of dependable heirloom quantity which will provide a lifetime of satisfaction for the owner and be a worthwhile investment.

Those who will settle for nothing but the best now have no other choice. No rimfire rifle, regardless of price, can compete with the design, elegance, accuracy and dependability of the new Kimber .22.

To assure satisfaction with your new Kimber rifle we urge you to carefully read these instructions prior to operation or initial firing. Should you have any questions please feel free to contact our customer service personal at the factory in Yonkers, NY.

Firearms safety is a responsibility we all share. Kimber urges everyone to use proper care and precautions with their firearms. For additional safety information, see the National Rifle Association, the National Shooting Sports Foundation or Kimber's safety instructions at our web site: www.kimberamerica.com.

Sincerely,

Kimber Mfg., Inc.

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KIMBER MFG., INC. MODEL .22

Firearms Safety Procedures

Firearm safety is every gun owner's responsibility. Since making our first rimfire rifle Kimber has advocated the safe use, handling, secure storage and proper education that accompany responsible firearms ownership. Both general and specific firearms safety rules and information have always been packaged with every Kimber firearm.

Kimber encourages everyone to store all guns under lock and key, and to take special precautions to keep guns out of the sight and reach of children.

Today all firearms are shipped with a cable lock that when used prohibits loading and discharge. If you do not have a cable lock for your Kimber firearm we will provide one. Just send a request in writing to: Kimber Mfg., Inc., 1 Lawton Street, Yonkers, NY 10705. Please include five dollars per lock for shipping and handling. This offer is subject to change without notice.

Kimber firearms have always been and will continue to be distributed in full compliance with the letter and spirit of all applicable laws pertaining to their sale. All sales are made only to the federally licensed professional firearm dealers with fixed retail storefronts.

Failure to follow these instructions or failure to obey any safety warnings may result in injury to yourself or others, or cause damage to your gun.

As a gun owner, you accept a set of demanding responsibilities. How seriously you take these responsibilities can be the difference between life and death. There's no excuse for careless or abusive handling of any firearm. At all times handle your rifle with intense respect for its power and potential danger.

This product is classified as a lethal weapon. The failure to read and properly execute the instructions and warnings contained in this manual could result in serious injury or death or damaged property.

Remember that firearm ownership and use is a responsibility that no one should take lightly. Most firearm accidents would not occur if the following rules were observed

1. Consider every firearm loaded. Never point the muzzle at anything you do not intend to shoot

Always do this even though you are certain the gun is unloaded. Be extremely alert and aware of all persons or property within the range of your ammunition.

2. Learn the mechanical and handling characteristics of the firearm you're using

Always assume that your gun can be fired at any time, even with all safety mechanisms engaged. Like any mechanical device, a safety can sometimes fail; it can be jarred or inadvertently manipulated into an unsafe condition. Mechanical safeties merely aid safe gun handling and are no excuse for pointing your guns muzzle in an unsafe direction. Safe gun handling does not stop with your guns mechanical safety devices - it starts there. Always treat all firearms with the respect a loaded, ready to fire gun deserves.

3. Use the correct ammunition of the caliber and type intended for the firearm

The Kimber barrel and action has been made with substantial safety margins over the pressures developed by established American commercial loads. Nevertheless, Kimber, assumes no liability for incidents which occur through the use of nonstandard cartridges which develop pressures in excess of commercially available ammunition.

4. Make sure your barrel is always free from any obstruction including mud, dirt, snow, grease, heavy oil or other foreign matter.

Always be alert to the signs of ammunition malfunction. If you detect an offsound or light recoil when the cartridges fire, do not load another cartridge into the chamber before checking for obstructions.

5. Always wear eye and ear protection when shooting.

Unprotected, repeated exposure to gunfire can cause hearing damage. Wear hearing protection, shooting earplugs or muffs, to guard against such damage.

Wear shooting glasses to protect your eyes from flying particles. Also, wear eye protection when disassembling and cleaning all firearms to prevent the possibility of springs, spring tensioned parts, solvents or other agents from contacting your eyes.

6. When not in use, store unloaded guns and ammunition separately under lock and key.

Store your firearm and ammunition separately well beyond the reach of children. Take all safeguards to insure that any firearm does not become available to untrained, inexperienced or unwelcome hands.

7. Never climb a fence or tree or jump a ditch with a loaded gun.

Safe Carrying Condition: Do not carry a loaded gun with a live round in the chamber while walking, running or crossing any obstacle, where there is any possibility of slipping or falling as this could lead to a possible unintentional discharge. Never lean or place any loaded firearm on or against a fence, tree, car or other similar object. If this is done the gun may inadvertently fall, causing the gun to fire accidentally.

8. Never pull a gun toward your body by the muzzle.

If this is done, and there is an accidental discharge, you will surely be injured or fatally wounded.

9. Keep your fingers away from the trigger, while unloading or loading, until you are ready to shoot.

10. Be sure of your target and beyond before you shoot. Never use hard flat surface or water as your backstop.

Especially during low light conditions. Know the range of your ammunition. Never fire at water or hard objects as ricochets may occur.

11. If repairs are necessary or indicated, contact Kimber Mfg., Inc. for further instructions.

Do not, under any circumstances, alter the trigger, safety or other parts of the firing mechanism on this or any other firearm. Failure to obey this warning may result in injury or death to yourself or others.

12. Never loan your gun to anyone unfamiliar with these precautions.

Supervise and teach firearms safety to all members of your family - especially to children and non-shooters. Closely supervise newcomers to the shooting sports. Encourage enrollment in hunting/shooting safety courses. The National Rifle Association's Eddie Eagle program is a great starting point.

13. Be defensive and on guard against unsafe gun handling around you and others.

Don't be timid when it comes to gun safety. If you observed other shooters violating any of the safety precautions, politely suggest safer handling practices.

14. Never drink alcoholic beverages or take any type of drugs before or during shooting.

Your vision and judgement could be dangerously impaired, making your gun handling unsafe to you and to others.

making your gun handling unsafe to you and to others.

15. Don't neglect periodic maintenance. Avoid unauthorized servicing.

Your new firearm is a mechanical device, which will not last forever, and as such, is subject to wear and requires periodic inspection, adjustment, and service. Kimber firearms should only be serviced by authorized gunsmiths at the factory. Kimber cannot assume any responsibility for injuries suffered or caused by unauthorized servicing, alterations or modifications.

Important: Before firing, thoroughly clean the inside of the barrel and chamber to remove any grease oil or other possible obstructions.

Service Information

A. Installing the Bolt

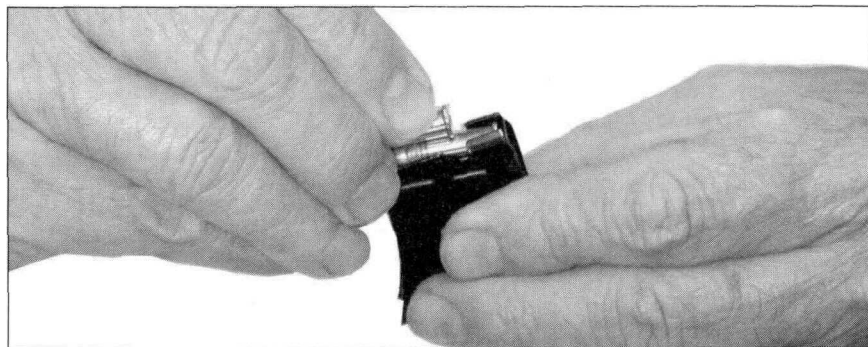
Your rifle is completely assembled except for the bolt, which has been removed for safety during transportation and storage. The bolt is packed separately in the shipping carton. Hold the rifle in your left hand. With your right hand slip the bolt head forward into the receiver.

It is extremely important when replacing the bolt to line up the cocking piece extension with the slot in the tang of the receiver. Also make sure the claw extractor is lined up with its slot on the right side of the receiver. Failure to do so will result in damage to your rifle which will not be covered under your warranty.

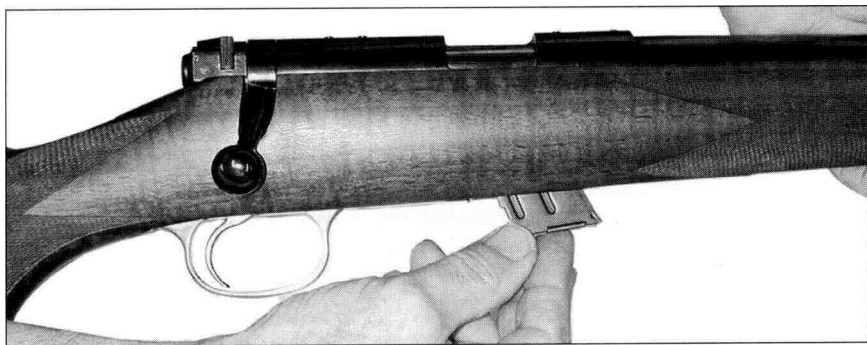


B. Loading and Unloading

Use .22 long rifle ammunition only. Feed one cartridge at a time into the magazine clip



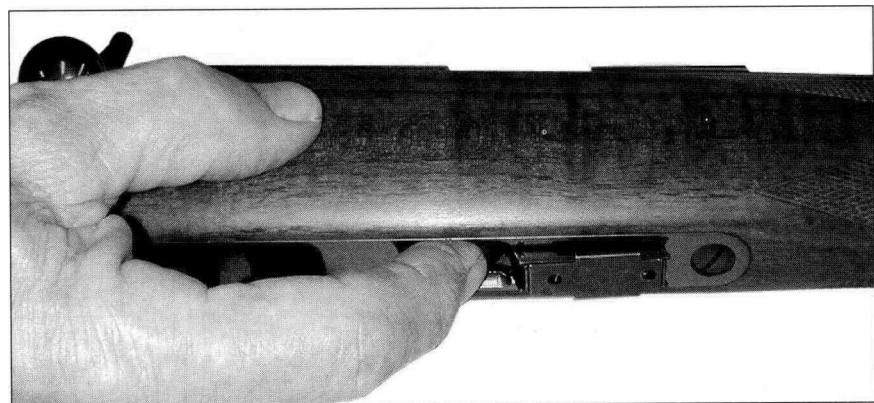
and insert it into the bottom of the floor plate in front of the trigger guard. The magazine catch should click into a locked position even with the bolt closed.



By recycling the bolt backwards and forwards, loaded rounds should enter into the chamber in a controlled manner. In other words, the rim of the cartridge case should slide up into the bolt face as the bolt is moved forward and cartridges picked up out of the magazine. The cartridge will then feed into the chamber. The bullet should not touch any part of the mechanism as it is feeding into the chamber.

Live rounds can be taken out of the chamber just as easily as they were inserted. The safety should be placed in the safe position when this is done.

To remove the magazine clip, pull back the magazine catch and the magazine should drop out of the rifle by its own weight.



C. Lead Warning

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other chemicals known to cause birth defects, reproductive harm, cancer, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

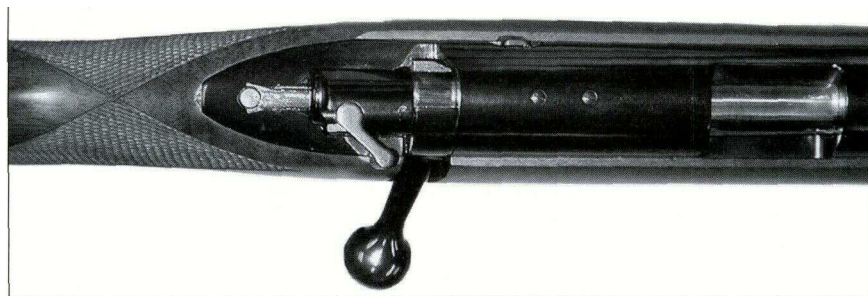
D. Safety

The safety lever is the classic two position version of the model 70 R type, it allows unloading from the safe position. The new design acts directly on the cocking piece.

The safety lever is located at the right rear of the bolt and engages by pulling the serrated lever fully to the rear.



When you are ready to fire push the serrated lever fully to the forward position. The safety mechanism is fitted into position before the rifle leaves the factory. You should see a red dot on the back of the safety.



No safety or mechanical device is a substitute for careless handling of firearms. Even with the safety on, never point the muzzle at anything you do not intend to shoot.

E. Extraction and Ejection

To insure clear ejection of the fired case the bolt should be pulled back with a brisk, quick motion.

F. Removal of the bolt

Remove the detachable box magazine. Lift the bolt handle with the safety full backward (on safe) and pull the bolt back. Look at the ejection port to confirm that the firing chamber is empty.

Every time you lift the bolt handle it automatically blocks the firing pin so the rifle cannot be fired. If the bolt is closed the rifle will be ready to fire unless you manually apply the safety.

The bolt stop lever is a small rectangular knob at the left-hand rear section of the receiver, it must be held down while the bolt is pulled fully to the rear and out of the receiver. Be careful not to hit the wood stock with the back of the bolt, as damage will result.



G. Replacing the bolt

It is extremely important when replacing the bolt to line up the cocking piece extension with the slot in the tang of the receiver. Also make sure the claw extrac-

tor is lined up with its slot on the right side of the receiver. Failure to do so will result in damage to your rifle which will not be covered under your warranty.

H. Trigger

The trigger is a single stage mechanism which is set for between 2-1/2 and 3 lbs. of pressure at the factory.

It is fully adjustable for over travel, depth of sear engagement and weight of pull. However, the trigger pull has been set at the factory with proper overtravel and sear engagement, so we do not recommend disassembly or adjustment except by a qualified gunsmith or by our factory personnel.

*Only experience Kimber gunsmiths should
adjust the trigger mechanism.*

I. Accuracy

All rifles are tested for accuracy. Each must shoot a 5 shot group not larger than .400 inch at 50 yards or it will never leave the factory.

To achieve the best possible accuracy never use the magazine feeding system. It is best to feed cartridges directly into the chamber one at a time. An optional single shot loading platform is available at nominal cost from the Kimber Custom Shop in Yonkers, NY.

J. Disassembly of the Bolt

Only the firing pin assembly can be disassembled from the bolt. Here are the instructions. Lift the bolt handle and close it to cock the firing pin. With the firing pin cocked pull the safety into the safe position. Pull the bolt out of the receiver and with your hand unscrew the cocking piece housing counter clockwise out of the bolt. You now have the firing pin assembly ready for inspection, cleaning and oiling. Further disassembly of the bolt is not recommended. If for any reason you cannot assemble the bolt together, do not use force. Send the parts to Kimber Mfg., Inc.

*Only experience Kimber gunsmiths should attempt
further disassembly of the firing pin assembly.*

K. Removing Barreled Action for Stock

When taking the barreled action out of the stock, the following procedure should be carefully followed to avoid damage to the stock.

1. Remove the magazine
2. Remove the bolt
3. Remove both take down screws
4. Carefully lift the barreled action from the stock taking particular care to protect the wood around the receiver tang area.

The floor plate and trigger guard do not have to be removed in order to take the barreled action out of the stock. If for some reason they are removed, be sure to replace them before the barreled action is put back into the stock.

If for some reason the trigger guard must be removed from the stock, the best way to achieve this is to lightly tap each end of it, fore and aft, with the tip of a screwdriver from inside the stock.

To return the action to the stock, reverse procedures 1 through 4. Be sure to tighten the front take down screw first, then the rear screw. Do not forget to put the magazine front guide in place.

I. Action Cleaning and Care

Should it be necessary to clean the action, the stock should be removed. Wash the action with a good quality gun cleaning solvent such as Shooter Choices' Extreme Clean or equivalent. (Always follow Manufacturers Directions) Wipe clean and re-oil **lightly**. The cocking cam surfaces on the bolt should be kept lubricated.

When shooting in freezing weather, remove excess oil and use dry graphite as a lubricant.

M. Care and Cleaning

.22 long rifle cartridges are pre-lubricated and this generally provides adequate lubrication, eliminating the need for regular oiling of the bore of the barrel.

.22 long rifle bullets are greased and when left outside their box unprotected they may collect dust and sand that will rapidly wear the barrel.

However, barrels tend to sometimes collect abrasive dusts and will occasionally need oiling and cleaning. A regular .22 caliber cleaning rod and patch are ideal for this task. Be aware that too much oil can damage a barrel when fired. Be sure to remove excess oil before firing.

It is important that the cleaning rod be inserted from the action end and not the muzzle end to insure shooting residue in the barrel does not fall into the action. Wire brush, if necessary, using powder solvent. Use only aluminum or brass cleaning rods. The ejector may damage plastic covered cleaning rods.

Be careful not to allow liquid powder solvent to come in contact with blue or wood surfaces. It will cause serious damage to these parts. Immediately remove the liquid powder solvent and apply a light film of gun oil.

Handling leaves invisible prints of moisture that can cause rust to metal parts. Always wipe receiver and barrel with an oiled cloth or Rust preventative such as Shooters Choice Rust Prevent after handling. Remember: Rust is neglect.

Abrupt temperature changes cause condensation and moisture; therefore, special care to interior metal parts is needed to prevent rusting.

Do not store the rifle overnight in the trunk of a car, even if it is inside a soft gun case. Humid, cool conditions can cause condensation and rust in a short period of time.

Insure that a light coating of oil like Shooters Choice FP-10 or equivalent, is maintained on the bolt and receiver thus insuring a smooth fluid functioning of these two major parts.

Warning: after cleaning the bore, always check to see that no part of the cleaning rod or pan of a patch remains inside the barrel as an obstruction.

The wood stock on your rifle has a beautiful Natural Oil Finish to protect and enhance the fine wood. From time to time you may want to condition the wood finish on your stock. We recommend using the Birchwood Casey line of Stock Care products. Follow the manufacturer directions with all products. If used properly, they will enhance the beauty, and durability of your rifles stock. If the stock becomes dirty, a light wipe down with a cloth soaked in Mineral Spirits will usually remove surface grime. Allow the stock to dry. Follow this up wiping the stock with good quality boiled linseed oil or Tung oil. Apply using your fingers or a lightly soaked lint free cloth. Wipe excess oil from the stock with a paper towel or dry lint free cloth, rub the stock vigorously by hand to seal and bring the oiled stock up to a beautiful luster. We always suggest removing the barreled action from the stock when performing Stock conditioning. Follow the instructions on "Removing the Barreled Action from the Stock" in the Owners Manual.

N. Dry Firing

Going through the actions of cocking, aiming and pulling the trigger of an unloaded gun is known as dry firing. Dry firing can be useful to learn the feel of your new Kimber rifle. Be certain the rifle is unloaded and pointed in a safe direction even when practicing. The new Kimber .22 can be dry fired without damage to the firing pin or other components.

O. Maintenance

This rifle should be checked periodically by competent gunsmiths to ensure proper function and replacement of any worn or damaged part. This is best performed at the factory by Kimber trained gunsmiths.

P. Scope Mounts and Bases

The model .22 long rifle receiver is drilled and tapped for Kimber two piece contoured scope mount bases. The front scope mount base is different from the rear. Order only Kimber .22 scope mount base in sets. They are available from your dealer or from our customer service department in Yonkers.

Remember that you will need one base for the front and one for the rear. The screws and wrench are supplied with the bases.

The Kimber scope mount bases will accept Redfield, Leupold and Burris Rotating Dovetails ring sets with windage adjustable rears.

Before ordering scope rings it is very important to first decide on the scope you want to fit. This will have a bearing on the height of the rings you need to order. Most styles of rings come in at least three different heights. Medium height rings should be adequate for all standard size scopes. Low and high rings are available for special applications.

Kimber Service Policy

Kimber Mfg., Inc. does not recommend and is not responsible for any alteration or modification to the rifle not made by Kimber factory personnel, nor the replacement of worn or damaged parts with those not manufactured by Kimber Mfg., Inc. We reserve the right to refuse service on firearms that have been altered, added to or substantially changed.

Every rifle is carefully inspected and test fired for function and accuracy before shipment to insure that it leaves the factory in perfect condition and fully conforms to our specifications and standards. Should damage occur enroute, or if there are any questions regarding its performance, please call, Fax, Email or write our Customer Service department in Yonkers, NY and fully describe the problem encountered.

Ammunition

The .22 long rifle cartridge is by far the most popular cartridge produced in the world today. There are literally dozens of manufacturers in many different countries.

There is also a wide variation of types of long rifle ammo, ranging from relatively low velocity, subsonic target types to hyper velocity plinking ammo. The quality of .22 ammunition has a very significant bearing on accuracy. Inexpensive brands will not produce accuracy close to that of premium brands of target ammunition. Top grade target ammo in a fine rifle is capable of sub MOA accuracy (1" diameter at 100 yards). Cheap ammo on the other hand sometimes cannot produce groups of less than three inches.

At Kimber we have test fired millions of rounds of .22 long rifle ammunition and we have decided that for ultimate performance in consistency and accuracy is obtained with Federal Gold Medal ammunition or Remington/Eley Match Xtra Plus. The test target attached your new rifle was shot with either Federal Gold Medal or Remington/Eley Match Xtra Plus ammunition. For the best accuracy use standard velocity or match competition ammo only. High velocity cartridges tend to be more powerful but less accurate.

Ammunition should always be stored and carried in its original packaging. Never carry loose cartridges in your pocket because loose cartridges attract dust and dirt that will cause premature wear in your barrel. Ammunition should never be exposed to direct sunlight or be stored under glass inside an automobile.

The test target attached your rifle can be used as a benchmark in sourcing new ammunition. If you are an accuracy buff you may want to identify a brand and lot which shoots well and purchase a good supply from the same lot.

Warranty

This limited warranty has been drafted to comply with the Magnuson-Moss Warranty Federal Trade Commission Improvement Act which is effective for goods manufactured on or after December 31, 1995.

Kimber Mfg., Inc. firearms are warranted to be free from defects in material and workmanship for one year after the date of original new gun retail purchase. The manufacturer agrees to correct by repair or replacement (with the same or comparable quality model) your firearm, without charge, if returned prepaid with a copy of the bill of sale.

Kimber Mfg., Inc. assumes no responsibility for product malfunction or for physical injury or property damage resulting in whole or in part from criminal or negligent use of the product, improper or careless handling, unauthorized modifications, use of defective, improper, hand-loaded ammunition, customer abuse or neglect of the product, or other influences beyond Kimber Mfg., Inc.'s control. This warranty does not apply to normal wear of any parts, including metal, wood, plastic, rubber and other materials surface finish or if unauthorized repair and/or alteration has been performed.

This warranty does not cover repairs related to unreasonable use, corrosion, failure to provide proper maintenance, damaged or shopworn display guns, gun barrels damaged by an obstructed bore or guns damaged in return shipment due to improper packing and handling.

Kimber Mfg., Inc. reserves the right to inspect any product before making any adjustment covered by this warranty.

Under no circumstances shall Kimber Mfg., Inc. be liable for incidental or consequential damages with respect to economic loss or injury or property damage whether the result of breach of express or implied warranty.

Some states do not allow the exclusion of consequential or incidental damages so the limitation may not apply to you. This warranty gives only the original retail purchaser specific legal rights. Other rights may also be available which may vary from state to state.

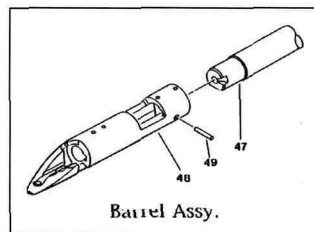
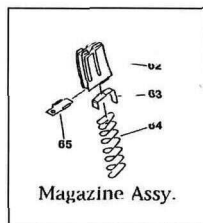
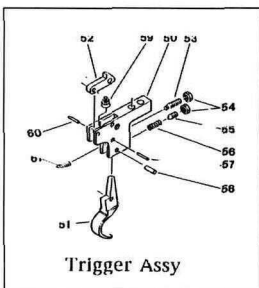
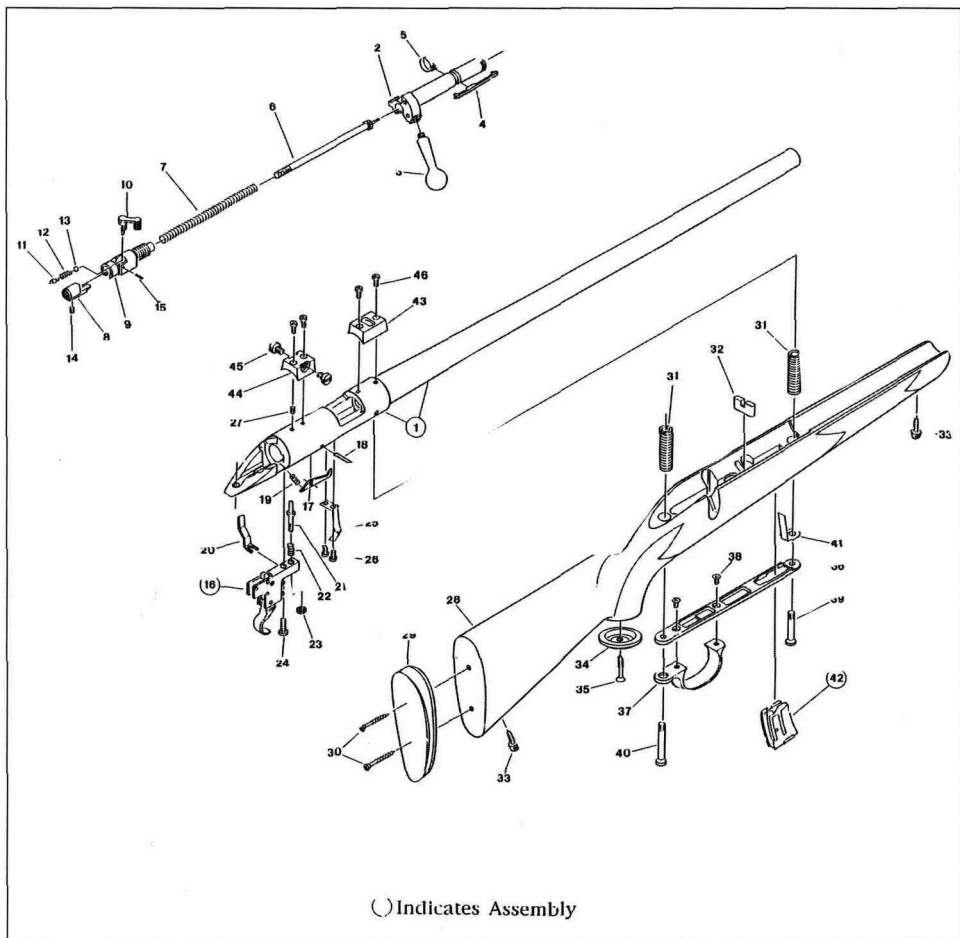
The terms of this warranty cannot be changed except in writing by an officer of Kimber Mfg., Inc.

The Kimber factory at: 1 Lawton Street, Yonkers, NY 10705 is the only authorized repair location.

Parts List

#	Part Number	Part Identification	Qty	Notes
1	K98-01.00	Barrel Assy	1	
2	K98-02.01	Bolt	1	
3	K98-02.02	Bolt, handle	1	
4	K98-00.09	Extractor	1	
5	K98-00.08	Extractor Clip	1	
6	K98-00.03	Firing Pin	1	
7	K98-00.04	Firing Pin Spring	1	
8	K98-00.11	Cocking Piece	1	
9	K98-00.10	Cocking Piece Housing	1	
10	K98-00.06	Safety	1	
11	K98-00.07	Cocking Piece Housing Plunger	1	
12	K98-00.23	Safety Plunger Spring	1	
13	K98-00.46	Cocking Piece Housing Locator	1	
14	K98-00.44	Cocking Piece Screw	1	
15	K98-00.48	Safety Fixing Pin	1	
16	K98-20.00	Trigger Assy	1	
17	K98-00.16	Ejector	1	
18	K98-00.47	Ejector Pin	1	
19	K98-00.14	Ejector Spring	1	
20	K98-00.05	Bolt Stop Knob	1	
21	K98-00.13	Bolt Stop	1	
22	K98-00.24	Bolt Stop Spring	1	
23	K98-00.45	Bolt Stop Nut	1	
24	K98-00.42	Trigger Fixing Screw	1	
25	K98-00.21	Magazine Catch	1	
26	K98-00.41	Magazine Catch Screw	2	
27	K98-00.32	Scope Base Plug	4	
28	K98-00.01	Stock	1	Supplied as Stock Assembly
29	K98-00.02	Butt Plate	1	
30	K98-00.51	Butt Plate Screw	2	
31	K98-00.27	Pillar	2	
32	K98-00.12	Stock Recoil Lug	1	
33	K98-00.25	Sling Swivel	2	
34	K98-00.15	Grip Cap	1	Except HS and SVT
35	K98-00.33	Grip Cap Screw	1	
36	K98-00.17	Floor Plate	1	
37	K98-00.18	Trigger Guard	1	
38	K98-00.43	Trigger Guard Screw	2	
39	K98-00.19	Take Down Screw, Front	1	
40	K98-00.20	Take Down Screw, Rear	1	
41	K98-00.22	Magazine Front Guide	1	
42	K98-30.00	Magazine Assy	1	Must be Ordered Separately
43	K98-00.28	Scope Base, Front	1	
44	K98-00.29	Scope Base, Rear	1	
45	K98-00.31	Scope Clamping Screw	2	
46	K98-00.30	Scope Base Screw	4	
47	K98-01.01	Barrel	1	Supplied as Barrel Assembly
48	K98-01.02	Receiver	1	
49	K98-01.03	Barrel Fixing Pin	1	
50	K98-20.01	Trigger Housing	1	Supplied as Trigger Assembly
51	K98-20.02	Trigger	1	
52	K98-20.03	Sear	1	
53	K98-20.09	Trigger Overtravel Screw	1	
54	K98-20.07	Trigger Adjustment Nut	2	
55	K98-20.08	Trigger Pressure Screw	1	
56	K98-20.05	Trigger Spring	1	
57	K98-20.06	Securing Pin	1	
58	K98-20.13	Trigger Pivot Pin	1	
59	K98-20.04	Sear Spring	1	
60	K98-20.12	Sear Pivot Pin	1	
61	K98-20.11	Sear Contact Adjustment Screw	1	
62	K98-31.00	Magazine Body	1	Supplied as Magazine Assembly
63	K98-30.01	Magazine Follower	1	
64	K98-30.03	Magazine Spring	1	
65	K98-30.02	Magazine Bottom Plate	1	

Exploded View Kimber Model **K22** Bolt Action Rifle



Instructions for Ordering Parts

Please provide model number/name, part number and part name. Supply serial number and caliber of gun. Identify parts from list, or exploded view.

Parts being made to close dimensions, may require slight adjustment or fitting to insure proper function of the firearm.

Please note that some parts are marked restricted - these parts can only be ordered and mailed to gunsmiths with FFL's on record.

Send part orders directly to;

Kimber Mfg. Inc.
Parts Department
1 Lawton Street
Yonkers, NY 10705

Instructions for Factory Service

Return firearms to Kimber Mfg. Inc. for factory service only upon authorization by Kimber customer service personnel. A return authorization number will be assigned to every authorized firearm return.

Please package your firearm carefully. Ship firearm in original shipping container with proper cushioning material to prevent movement of gun or parts and package. Gun cases are especially recommended for return shipping. Clearly mark forwarding and return address on the outside of the package as well as on attached letter.

Securely attached complete letter to outside of each package returned to the factory. Include also inside the package a copy of the same letter. The contents of the letter must include: your name, complete mailing address, your telephone number, serial number of firearm and a complete description of the problem.

Please do not return gun accessories such as sling straps, quick release swivels, telescopes, mounts or any other special equipment to the factory with the gun shipment. Identify complete condition of firearm and contents - any parts missing or damaged

To avoid delays please do not include part orders with repair instructions.

Unless otherwise specified return shipments will be made by UPS. Kimber gun parts are not interchangeable with those of any other make. For this reason Kimber cannot service any gun not of its manufacture.

Before packaging guns for return to the factory, all ammunition must be removed.

Please send repairs directly to:

KMI
Warranty Repair Department
1 Lawton Street
Yonkers New York, 10705